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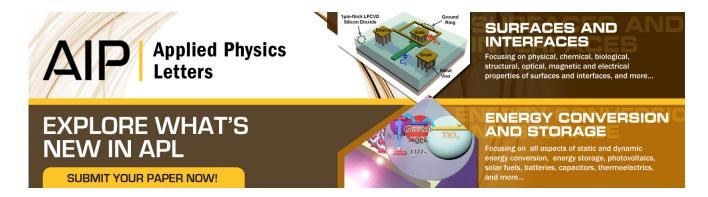
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## Parallel atomic force microscopy with optical interferometric detection

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We have developed an atomic force microscope that uses interferometry for parallel readout of a cantilever array. Each cantilever contains a phase sensitive diffraction grating consisting of a reference and movable set of interdigitated fingers. As a force is applied to the tip, the movable set is displaced and the intensity of the diffracted orders is altered. The order intensity from each cantilever is measured with a custom array of silicon photodiodes with integrated complementary metal—oxide—semiconductor amplifiers. We present images from five cantilevers acquired in the constant height mode that reveal surface features 2 nm in height. The interdigital method for cantilever array readout is scalable, provides angstrom resolution, and is potentially simpler to implement than other methods. © 2001 American Institute of Physics. [DOI: 10.1063/1.1352697]

At the heart of the atomic force microscope is the cantilever and a sensor that measures its displacement. Deflection sensors have included the optical lever, interferometer, fiber optic interferometer, interferometer, capacitive sensing, and interdigital detection. Each has relative strengths and weaknesses in terms of sensitivity, alignment requirements, compatibility with integrated actuators, and ability to scale up into arrays that operate in parallel.

The interdigital cantilever contains an integrated diffraction grating consisting of a reference and movable set of interdigitated fingers. The cantilever is illuminated with a laser diode and the intensity of a diffracted order is measured with a silicon photodiode. As a force is applied to the tip, the movable set is displaced and the intensity of the diffracted order changes. By measuring the intensity of the reflected orders, cantilever displacement can be determined with subangstrom accuracy. The interdigital cantilever achieves the resolution of the fiber optic interferometer while eliminating the stringent alignment required for the fiber position.<sup>7</sup>

The scan range for mechanical actuators used by the scanning probe microscope is typically limited to 200  $\mu$ m. To increase the scanning area, cantilever arrays with independent, piezoresistive sensors have been developed by many groups. 9–12 Vettiger and co-workers 13 have used large arrays of cantilevers to push the limits of high-density data storage.

The piezoresistive sensor is popular for parallel operation because external alignment is unnecessary and the output is linear over a large range. However, for common cantilever designs, the piezoresistive sensor is Johnson noise limited <sup>14</sup> and thus cannot provide the vertical resolution of optical techniques. Especially for independently actuated arrays of cantilevers, resistor thermal noise, coupling between the actuator and sensor, and other noise sources can limit

vertical resolution to 5 nm in high-speed operation (a 20 kHz bandwidth). <sup>12</sup> In addition, piezoresistive sensors require an electrical contact for each cantilever, limiting cantilever array density. Capacitive sensors have also been developed for arrays, though coupling between the actuators and sensors, as well as the parasitic capacitances, limits resolution. <sup>15</sup>

High resolution can be achieved through the use of optical methods to monitor deflection of cantilever arrays. Lang and co-workers<sup>16</sup> used the optical lever to measure a cantilever array for a chemical nose. An array of multiplexed laser diodes and a linear graded photodiode were used to measure the deflection of one cantilever at a time. However, multiplexing limits the detection and electronics bandwidth per cantilever making it unsuitable for high density arrays with integrated actuators operating under closed loop.

This letter demonstrates that the interdigital detection method is suitable for scalable parallel operation. The primary advantage of this system is an order of magnitude improvement in sensitivity over other types of sensor arrays.

The cantilever array was fabricated using the process described in Ref. 7. Cantilevers are 220–400  $\mu$ m long, 2  $\mu$ m thick, and spaced on a 200  $\mu$ m pitch. The photodetectors used in this experiment, shown in Fig. 1, were fabricated using 0.8  $\mu$ m very large scale integrated technology. 17 These photodetectors consist of eight photodiodes, each with a transimpedance amplifier. Each photodiode has an active area of  $100 \ \mu \text{m} \times 100 \ \mu \text{m}$  and are aligned along the diagonal of the chip. The *n*-well active area is surrounded by a square ring of metal with *n*-substrate contacts, constituting the cathode of the diode. The p-well layer exists throughout the chip. Another square ring of metal, riveted to the p substrate through substrate contacts, encloses the first and acts as the anode of the diode. The resulting current is converted to a voltage through an inverting amplifier. The complementary metaloxide-semiconductor operational amplifiers utilized a cascade amplifier to provide high gain. This chip was fabricated within an area of 1.5 mm×1.5 mm and mounted on a chip

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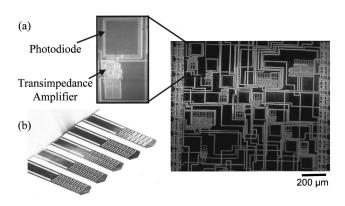


FIG. 1. (a) Optical micrograph of the linear array of photodetectors used in this experiment. The array contains eight photodiodes, each with a transimpedance amplifier shown in a magnified view. (b) Scanning electron micrograph of an array of interdigital cantilevers.

carrier. The output of each amplifier is sent to a personal computer expansion board via a 16 pin coax ribbon wire. This expansion board contains the control system which consists of integrated electronics and personal computer control for automated operation.<sup>12</sup>

A single laser diode (10 mW, 635 nm) was used as the illumination source. Cylindrical optics focus the beam to a line, illuminating the interdigitated fingers of each cantilever. The diffracted orders from a given cantilever are formed in a line oriented along the cantilever length (vertical axis). The photodetectors are aligned as a unit to the desired order, as shown in Fig. 2(a). Since the longitudinal finger support of the cantilevers is illuminated, light reflecting specularly from these parts interferes with the 0th order. By measuring the intensity of the +1 or +2 orders rather than the 0th order, optical coupling from the unwanted specular reflections can be minimized. The deflection of the cantilevers is measured by positioning a photodetector array with a horizontal pitch equal to the cantilever spacing. An aperture is used to remove unwanted orders. Since the deflection is determined

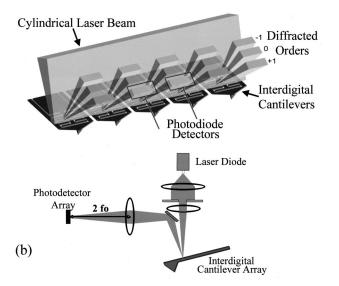


FIG. 2. (a) Schematic of the interdigital cantilever array and the diffracted orders. The orders are imaged onto the photodetectors. In this letter, the second orders were used (not shown). (b) Schematic of the microscope. A collimated laser beam is focused with cylindrical optics onto the cantilever array. The reflected orders are projected onto the photodetector array with an imaging lens.

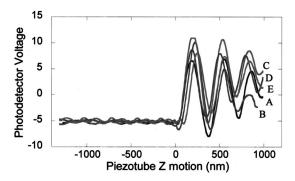


FIG. 3. Force curves obtained simultaneously for each cantilever (labeled A through E). The tips contact the surface at roughly the 0 nm position. As the tips are pressed into the surface, oscillations occur due to interference from light reflected off the two sets of fingers. Interference from the sample can also be seen while the tips are out of contact.

only by intensity, the vertical assignment is not crucial as long as the diffracted orders are incident on the detector and the active area of the detector is larger than the order size. This provides an advantage over beam bounce detection, where the laser spot must be focused precisely onto the median of a split photodetector.

A schematic of the microscope used to measure the diffracted order intensity from interdigital arrays is shown in Fig. 2(b). An imaging lens is used to project the diffracted orders from a plane located a few millimeters above the cantilever to the photodetector plane. The lens has a focal length of 1.2 cm which creates a 1:1 image at twice this length.

Deflection-response curves (force curves) are shown in Fig. 3. As the cantilevers are pushed against the sample, the detected orders change in intensity due to interference. In this example, stress in the cantilevers causes them to contact the sample at slightly different points, which leads to difficulties when trying to bias all the cantilevers to the most sensitive point on the force curve (the steepest region). In addition, because the cylindrically focused beam tends to concentrate intensity on the middle cantilevers, the response is not uniform for each cantilever. We electronically compensate for this optical nonuniformity by adjusting the gain on each channel. Another solution would be a laser source that produces equivalent intensity for each cantilever, such as an array of vertical cavity lasers 18 with spacing equal to the cantilever spacing. Fringes can be seen when the cantilevers have not yet made contact with the sample. These fringes occur because light that shines between the fingers and is reflected by the sample can interfere with light reflected off the fingers. This could be minimized by reducing the gaps between fingers.

Parallel images in constant height mode are obtained by using the linear photodetector array to measure the intensity change in the 2nd order of each cantilever. The 2nd order was chosen because when the cantilevers are unbiased, the spots are bright and are therefore easier to align to the detector. The cantilever array must be leveled onto the sample surface. This is most easily accomplished by monitoring the force curve from all cantilevers and adjusting the tilt until the contact point is aligned. We biased the cantilevers to the sensitive regime by engaging the array into the sample surface with the piezotube. Alternatively, biasing could be obtained with independent actuators. Next, the illumination is

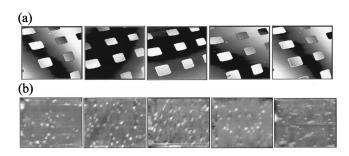


FIG. 4. Images obtained in parallel using the interdigital detection scheme. (a) Two-dimensional grating with 220 nm high features. The scan size of 25  $\mu$ m causes vertical motion to be coupled into the x-y axis scan due to the flexing of the piezotube, producing the fringes in the image. Images of 2 nm high indium-arsenide quantum dots. (b) Vertical resolution of the micro-

adjusted so that only the interdigitated fingers nearest to the cantilever base are illuminated. This increases the period of the force curves shown in Fig. 3 which maximizes the vertical deflection range where the detector output is linear. The output of each photodetector is recorded while the piezotube scans the sample in a raster pattern.

Images of a two-dimensional grating acquired simultaneously by five interdigital cantilevers are displayed in Fig. 4(a). The grating has a vertical height of 220 nm which extends slightly beyond the linear range of the sensors. In addition, because the sample is scanned using a 2 in. piezotube which flexes to produce horizontal motion, the sample scans on an arc. This produces vertical motion for the outer cantilevers which are not over the center of the tube. This vertical motion manifests itself through fringes as the setpoint on the force curve changes throughout the scan. To maintain a constant position on the force curve (and to maintain the sensor in its linear range), independent actuators are needed.

To demonstrate resolution, indium-arsenide quantum dots grown on a substrate of gallium-arsenide were imaged, as shown in Fig. 4(b). These dots have diameters of roughly 20 nm and heights of 2 nm. The vertical resolution is 0.9 Å in a 1 kHz bandwidth. The minimum detectable distance is primarily limited by the method of illumination; a 10 mW laser is spread out over a several mm linear region. The power density is reduced, causing a smaller intensity change and therefore lowered sensitivity. In order to contain signal power onto the cantilever fringe region and therefore increase sensitivity, a better illumination technique (such as an array of vertical cavity lasers) is needed.<sup>18</sup>

Operation of interdigital cantilever arrays without integrated actuators is generally limited to imaging applications involving small feature sizes because the detection output is linearly only over a limited range (the detector output is the sine of deflection). Actuators operating in feedback can be used to both maintain a given cantilever in the linear regime as well as maintain a constant tip/sample force. The actuator would simultaneously move both sets of fingers so that, although the intensity of the diffracted orders will remain constant, they will be translated. As long as the photodetector active area is sufficiently larger than the spot size, this will not pose a problem. In addition, independent, fast actuators such as the zinc oxide thin films<sup>12</sup> will allow high-speed

Arrays of interdigital cantilevers with means of independently sensing deflection may also be useful for other highsensitivity measurements such as chemical sensors. 19 In addition, two-dimensional cantilever arrays with interferometrically based detection open the door to high sensitivity, massively parallel imaging.<sup>20</sup>

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